



**Contractors & Industrial Supply Co., Inc.  
Electrode Handling Division**

1241 Foster Avenue

Nashville, TN 37210 U.S.A.

Phone: (615) 256-8658 Fax: (615) 256-1367

Website: [www.electrode-handling.com](http://www.electrode-handling.com)

Email: [sales@cisrigging.com](mailto:sales@cisrigging.com)

## ELECTRODE MANUFACTURER'S RECOMMENDED TORQUE VALUES

TORQUE VALUES EXPRESSED IN FOOT POUNDS										
MANUFACTURER	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"
SDK	N/A	N/A	1,663	2,097	2,387	2,821	3,110	3,472	3,978	N/A
TOKAI	1,217	1,475	1,844	2,360	2,803	3,172	3,909	4,647	5,332	6,638
SGL	630	810	1,100	1,850	2,570	2,940	3,680	4,410	5,510	7,350
UCAR	600	800	1,000	1,300	1,800	2,500	3,300	4,400	5,900	N/A

TORQUE VALUES EXPRESSED IN NEWTON METERS										
MANUFACTURER	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"
SDK	N/A	N/A	2,256	2,844	3,236	3,825	4,217	4,707	5,394	N/A
TOKAI	1,650	2,000	2,500	3,200	3,800	4,300	5,300	6,300	7,500	9,000
SGL	850	1,100	1,500	2,500	3,500	4,000	5,000	6,000	7,500	10,000
UCAR	830	1,075	1,375	1,770	2,460	3,440	4,520	6,000	8,000	N/A

\*\*\* ALL EXPRESSED VALUES ARE NOT WARRANTED BY CIS. CONSULT ELECTRODE SUPPLIER TO CONFIRM ALL ACCURATE TORQUE VALUES \*\*\*



Certified Member



Compliant Products